

## ABSTRACT OF THE DISCLOSURE

5 A cutting-oil coater that prevents oil spray from liquefying during conveying and improves the efficiency of work such as oil-refilling by forming a spray feed portion and an oil storage portion separately from each other and making it possible to adjust the arrangement position. A cutting-oil coater includes a spray feed portion, an oil storage portion, an oil feed means for feeding oil to the oil spray feed portion, and a spray conveying passage for conveying the oil spray inside the spray feed portion to the outside of the spray feed portion, wherein the spray feed portion and the oil storage portion are formed separately from each other and can be arranged in different positions respectively, and the arrangement can be adjusted. Thus, the spray feed portion is arranged in the vicinity of the cutting position of a machining tool and the fluid feed unit 11 is arranged at a place where a worker can carry out a work such as oil-refilling. Thus, it is possible both to prevent the oil spray from liquefying during conveying and to improve the efficiency of work such as oil-refilling.

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